

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
Trade name : MO 80 P Patch  
Product code : 424100

#### 1.2. Recommended use and restrictions on use

Recommended use : Refractory Applications

#### 1.3. Supplier

Reno Refractories, Inc.  
601 Reno Drive  
P.O. Box 201  
Morris, AL 35116 - United States  
T 205-647-0240 - F 205-647-6854  
[sales@r-ref.com](mailto:sales@r-ref.com) - [www.renorefractions.com](http://www.renorefractions.com)

#### 1.4. Emergency telephone number

Emergency number : 1-800-262-8200 CHEMTREC

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Corrosive to metals Category 1	May be corrosive to metals
Skin corrosion/irritation Category 1	Causes severe skin burns and eye damage
Serious eye damage/eye irritation Category 1	Causes serious eye damage
Carcinogenicity Category 1A	May cause cancer
Specific target organ toxicity (repeated exposure) Category 1	Causes damage to organs through prolonged or repeated exposure

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

May be corrosive to metals  
Causes severe skin burns and eye damage  
Causes serious eye damage  
May cause cancer  
Causes damage to organs through prolonged or repeated exposure

Precautionary statements (GHS US) :

Obtain special instructions before use.  
Do not handle until all safety precautions have been read and understood.  
Keep only in original container.  
Do not breathe dust/fume/gas/mist/vapours/spray.  
Wash hands, forearms and face thoroughly after handling.  
Do not eat, drink or smoke when using this product.  
Wear protective gloves/protective clothing/eye protection/face protection.  
If swallowed: rinse mouth. Do NOT induce vomiting.  
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
If inhaled: Remove person to fresh air and keep comfortable for breathing.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
If exposed or concerned: Get medical advice/attention.  
Immediately call a poison center or doctor.  
Get medical advice/attention if you feel unwell.  
Specific treatment (see supplemental first aid instruction on this label).  
Wash contaminated clothing before reuse.  
Absorb spillage to prevent material-damage.

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Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

### 2.3. Other hazards which do not result in classification

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Phosphoric acid	(CAS-No.) 7664-38-2	2.4 - 5.2	Met. Corr. 1, H290 Acute Tox. 3 (Inhalation:dust,mist), H331 Skin Corr. 1, H314 Eye Dam. 1, H318
Crystalline silica	(CAS-No.) 14808-60-7	0.6 - 3	Carc. 1A, H350 STOT RE 1, H372
Titanium dioxide	(CAS-No.) 13463-67-7	0.08 - 0.23	Carc. 2, H351

Full text of hazard classes and H-statements : see section 16

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

- First-aid measures general : IF exposed or concerned: Get medical advice/attention. Call a poison center/doctor/physician if you feel unwell. Get medical advice/attention if you feel unwell. Call a physician immediately.
- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Rinse skin with water/shower. Wash skin with plenty of water. Take off contaminated clothing. Remove/Take off immediately all contaminated clothing. Call a physician immediately. If skin irritation occurs: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention.
- First-aid measures after eye contact : Rinse eyes with water as a precaution. Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Call a physician immediately.
- First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately. Call a poison center/doctor/physician if you feel unwell.

### 4.2. Most important symptoms and effects (acute and delayed)

- Symptoms/effects after skin contact : Burns.
- Symptoms/effects after eye contact : Serious damage to eyes.
- Symptoms/effects after ingestion : Burns.

### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam.

### 5.2. Specific hazards arising from the chemical

No additional information available

### 5.3. Special protective equipment and precautions for fire-fighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

- Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes.

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### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

### 6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Mechanically recover the product. Notify authorities if product enters sewers or public waters.  
Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Take all necessary technical measures to avoid or minimize the release of the product on the workplace. Limit quantities of product at the minimum necessary for handling and limit the number of exposed workers. Provide local exhaust or general room ventilation. Wear personal protective equipment. Floors, walls and other surfaces in the hazard area must be cleaned regularly. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes.  
Hygiene measures : Separate working clothes from town clothes. Launder separately. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep only in original container. Store in a well-ventilated place. Keep cool.  
Incompatible materials : Metals.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

<b>MO 80 P Patch</b>	
No additional information available	
<b>Phosphoric acid (7664-38-2)</b>	
<b>USA - ACGIH - Occupational Exposure Limits</b>	
Local name	Phosphoric acid
ACGIH TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
ACGIH STEL (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup>
Remark (ACGIH)	TLV® Basis: URT, eye, & skin irr
Regulatory reference	ACGIH 2019
<b>USA - OSHA - Occupational Exposure Limits</b>	
Local name	Phosphoric acid
OSHA PEL (TWA) (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
<b>Crystalline silica (14808-60-7)</b>	
<b>USA - ACGIH - Occupational Exposure Limits</b>	
Local name	Silica crystalline - quartz
ACGIH TWA (mg/m <sup>3</sup> )	0.025 mg/m <sup>3</sup> (Respirable fraction)
Remark (ACGIH)	TLV® Basis: Pulm fibrosis; lung cancer. Notations: A2 (Suspected Human Carcinogen)
Regulatory reference	ACGIH 2019
<b>USA - OSHA - Occupational Exposure Limits</b>	
Local name	Quartz (Respirable) (Silica: Crystalline)
Remark (OSHA)	Table Z-3. For OSHA PEL (TWA): Use formulas: (250 / (%SiO <sub>2</sub> +5)) for mppcf and (10 mg/m <sup>3</sup> / (%SiO <sub>2</sub> +2)) for mg/m <sup>3</sup> . CAS No. source: eCFR Table Z-1.
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-3 Mineral Dusts

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Titanium dioxide (13463-67-7)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Titanium dioxide
ACGIH TWA (mg/m <sup>3</sup> )	10 mg/m <sup>3</sup>
Remark (ACGIH)	TLV® Basis: LRT irr. Notations: A4 (Not classifiable as a Human Carcinogen)
Regulatory reference	ACGIH 2019
USA - OSHA - Occupational Exposure Limits	
Local name	Titanium dioxide (Total dust)
OSHA PEL (TWA) (mg/m <sup>3</sup> )	15 mg/m <sup>3</sup>
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.  
Environmental exposure controls : Avoid release to the environment.

### 8.3. Individual protection measures/Personal protective equipment

#### Hand protection:

Protective gloves

#### Eye protection:

Safety glasses

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

Wear respiratory protection.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state : Solid  
Color : Gray  
Odor : Almost odourless  
Odor threshold : No data available  
pH : No data available  
Melting point : 3000 °F  
Freezing point : Not applicable  
Boiling point : No data available  
Flash point : Not applicable  
Relative evaporation rate (butyl acetate=1) : No data available  
Flammability (solid, gas) : Non flammable.  
Vapor pressure : No data available  
Relative vapor density at 20 °C : No data available  
Relative density : 2.4 - 2.6  
Solubility : Water: < 0.1 %  
Log Pow : No data available  
Auto-ignition temperature : Not applicable  
Decomposition temperature : No data available  
Viscosity, kinematic : No data available  
Viscosity, dynamic : No data available  
Explosion limits : Not applicable  
Explosive properties : No data available  
Oxidizing properties : No data available

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### 9.2. Other information

VOC content : 0 %

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

metals.

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

Phosphoric acid (7664-38-2)	
LD50 oral rat	2600 mg/kg body weight (Equivalent or similar to OECD 423, Rat, Female, Experimental value, Oral, 7 day(s))
LD50 dermal rabbit	2740 mg/kg body weight (Rabbit, Experimental value, Skin)
LC50 inhalation rat (mg/l)	0.96 mg/l (Equivalent or similar to OECD 403, 4 h, Rat, Male, Read-across, Converted value, Inhalation, 14 day(s))
ATE US (oral)	2600 mg/kg body weight
ATE US (dermal)	2740 mg/kg body weight
ATE US (vapors)	0.96 mg/l/4h
ATE US (dust, mist)	0.96 mg/l/4h

Titanium dioxide (13463-67-7)	
LD50 oral rat	> 5000 mg/kg body weight (OECD 425: Acute Oral Toxicity: Up-and-Down Procedure, Rat, Female, Experimental value, Oral, 14 day(s))
LC50 inhalation rat (mg/l)	> 6.82 mg/l (Other, 4 h, Rat, Male, Experimental value, Inhalation (dust), 14 day(s))

Skin corrosion/irritation : Causes severe skin burns and eye damage.  
Serious eye damage/irritation : Causes serious eye damage.  
Respiratory or skin sensitization : Not classified  
Germ cell mutagenicity : Not classified  
Carcinogenicity : May cause cancer.

Crystalline silica (14808-60-7)	
IARC group	1 - Carcinogenic to humans

Titanium dioxide (13463-67-7)	
IARC group	2B - Possibly carcinogenic to humans

Reproductive toxicity : Not classified

Specific target organ toxicity – single exposure : Not classified

Specific target organ toxicity – repeated exposure : Causes damage to organs through prolonged or repeated exposure.

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<b>Crystalline silica (14808-60-7)</b>	
Specific target organ toxicity – repeated exposure	Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
Symptoms/effects after skin contact	: Burns.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : Before neutralisation, the product may represent a danger to aquatic organisms.

<b>Phosphoric acid (7664-38-2)</b>	
EC50 Daphnia 1	> 100 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration)
ErC50 (algae)	> 100 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, Nominal concentration)

<b>Titanium dioxide (13463-67-7)</b>	
LC50 fish 1	> 100 mg/l (Equivalent or similar to OECD 203, 96 h, Oncorhynchus mykiss, Static system, Fresh water, Experimental value, Nominal concentration)
ErC50 (algae)	61 mg/l (EPA 600/9-78-018, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Nominal concentration)

### 12.2. Persistence and degradability

<b>Phosphoric acid (7664-38-2)</b>	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

<b>Crystalline silica (14808-60-7)</b>	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

<b>Titanium dioxide (13463-67-7)</b>	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

### 12.3. Bioaccumulative potential

<b>Phosphoric acid (7664-38-2)</b>	
Bioaccumulative potential	Not bioaccumulative.

<b>Crystalline silica (14808-60-7)</b>	
Bioaccumulative potential	No bioaccumulation data available.

<b>Titanium dioxide (13463-67-7)</b>	
Bioaccumulative potential	Not bioaccumulative.

### 12.4. Mobility in soil

<b>Phosphoric acid (7664-38-2)</b>	
Ecology - soil	No (test)data on mobility of the substance available.

<b>Crystalline silica (14808-60-7)</b>	
Ecology - soil	No (test)data on mobility of the substance available.

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### Titanium dioxide (13463-67-7)

Ecology - soil	Low potential for mobility in soil.
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### 12.5. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

## SECTION 14: Transport information

### Department of Transportation (DOT)

In accordance with DOT

Not applicable

### Transportation of Dangerous Goods

Not applicable

### Transport by sea

Not applicable

### Air transport

Not applicable

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

#### Phosphoric acid (7664-38-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory  
Not subject to reporting requirements of the United States SARA Section 313

CERCLA RQ	5000 lb
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#### Crystalline silica (14808-60-7)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

#### Titanium dioxide (13463-67-7)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

### 15.2. International regulations

#### CANADA

#### Phosphoric acid (7664-38-2)

Listed on the Canadian DSL (Domestic Substances List)

#### Crystalline silica (14808-60-7)

Listed on the Canadian DSL (Domestic Substances List)

#### Titanium dioxide (13463-67-7)

Listed on the Canadian DSL (Domestic Substances List)

#### EU-Regulations

#### National regulations

#### Crystalline silica (14808-60-7)

Listed on IARC (International Agency for Research on Cancer)

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### Titanium dioxide (13463-67-7)

Listed on IARC (International Agency for Research on Cancer)

### 15.3. US State regulations

Component	State or local regulations
Crystalline silica(14808-60-7)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Phosphoric acid(7664-38-2)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Titanium dioxide(13463-67-7)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

### SECTION 16: Other information

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Revision date : 01/21/2020

Full text of H-phrases:

H290	May be corrosive to metals
H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage
H331	Toxic if inhaled
H350	May cause cancer
H351	Suspected of causing cancer
H372	Causes damage to organs through prolonged or repeated exposure

SDS US (GHS HazCom 2012)

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