

REFCAST LOCEM 3170 AL

TECHNICAL DATA SHEET

REFCAST LOCEM 3170 AL is a 73% alumina, low iron, low crystalline silica, Mullite based, low cement castable featuring high strength and abrasion resistance. Excellent non-wetting properties when exposed to molten aluminum.

REFCAST LOCEM 3170 AL applications include aluminum furnace hearths, lower walls and ramps, troughs, ladles, and filter boxes.

SERVICE TEMPERATURE: 3100° F MATERIAL REQUIRED FOR ESTIMATING: 158 lbs/cf CASTING WATER: 5-6%

TYPICAL CHEMICAL ANALYSIS (Calcined Basis)

Al_2O_3	SiO ₂ **	Fe_2O_3	TiO ₂	MgO	CaO	Alkalies	Other
73	23	8.0	<1	0.1	<2	0.2	2

^{**} Silica combined with alumina as Pre-reacted Mullite aggregate is 17%. Amorphous silica is <6%

TYPICAL PHYSICAL PROPERTIES

Prefired to	Modulus of	Cold Crushing	Linear Change
°F	Rupture, psi	Strength, psi	%
250	2,280	10,600	Nil
1500	2,512	13,815	-0.1
2500	3,160	>15,000	-0.2

ABRASION LOSS after 1500°F: <5 cc

APP. POROSITY after 1500°F: 13 – 15%

HOT MODULUS OF RUPTURE, 1500°F: 4,860 psi

PACKAGING: 55 lb Bags, 72 per Pallet (3,960 lbs.)

2000 lb. Bags, 2 per Pallet (4,000 lbs.)

153007 - 3/8/13

The data presented represents typical average results obtained by testing under ASTM or other acceptable procedures as required. They are subject to normal variations and should not be used for specification purposes.