JET CAST NC 50 AL

TECHNICAL DATA SHEET

JET CAST NC 50 AL is a high alumina no-cement material with excellent resistance to aluminum metal and alkali attack. Other features include thermal shock and abrasion resistance. It is designed to be easily installed by casting or pumping.

JET CAST NC 50 is recommended for aluminum melting and holding furnaces.

SERVICE TEMPERATURE: 2500°F

MATERIAL REQUIRED FOR ESTIMATING: 150 lbs./ft³

STORAGE LIFE: 1 year

BINDER ADDITION: 11 - 12% by weight

TYPICAL CHEMICAL ANALYSIS (includes binder) (Calcined Basis)

 Al_2O_3 SiO_2 Fe_2O_3 TiO_2

48-50 44-46 0.7-0.9 1.0-1.7

TYPICAL PHYSICAL PROPERTIES

| Prefired to °F | Modulus of Rupture, psi | Cold Crushing Strength, psi | Linear Change % | "K" Factor Btu/ft²/hr/in/°F |
|-------------------|----------------------------|--------------------------------|--------------------|--------------------------------|
| 250 | 500 – 700 | 3,000 - 3,750 | Nil | 500°F – 11.5 |
| 1,500 | 700 – 950 | 3,400 - 4,150 | -0.2 | 1,000°F – 8.5 |
| 2,000 | 1,050 - 1,200 | 3,750 - 4,500 | -0.4 | 1,500°F - 6.5 |
| | | | | 2.000°F - 6.5 |

ABRASION LOSS After 1500°F: <6 cc ABRASION LOSS After 2000°F: <7 cc

APPARENT POROSITY @ 1500°F: 13%

HOT MOR @ 1500°F: 1,500 – 1,650 psi

PACKAGING: 55 lb. Bags, 72 per Pallet (3,960 lbs.)

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The data presented represents typical average results obtained by testing under ASTM or other acceptable procedures as required. They are subject to normal variations and should not be used for specification purposes.