**JET CAST NC 60 Z** 

## **TECHNICAL DATA SHEET**

**JET CAST NC 60 Z** is a high alumina no-cement refractory designed to be installed by casting. Quick installation, dry-out, high hot strength, high thermal shock and cycling resistance are features its unique characteristics.

**JET CAST NC 60 Z** is recommended for use in cement kiln pre-heaters, riser ducts, bull noses and cooler walls. Also it can be used in iron cupolas, ladles and for topping/patching induction furnaces. This product can easily be installed by shotcreting, pumping, or casting.

**SERVICE TEMPERATURE:** 3000°F **MATERIAL REQUIRED FOR ESTIMATING:** 155 lbs/cf

BINDER ADDITION: 10 - 12% by weight

TYPICAL CHEMICAL ANALYSIS (includes binder) (Calcined Basis)

$Al_2O_3$	SiO <sub>2</sub>	$Fe_2O_3$	TiO <sub>2</sub>	Zircon	
59	33 – 34	<1.4	<1	4.8	

## TYPICAL PHYSICAL PROPERTIES (Lab Gunned\*\*)

Prefired to °F	Modulus of Rupture, psi	Cold Crushing Strength, psi	Linear Change %	Porosity %	"K" Factor Btu-in/hr-ft <sup>2</sup> -°F
250	900	4,100	Nil	18.5	10.4
1,500	1,347	7,000	-0.1	16.7	11.0
2,500	1,750	8,550	-0.3	14.8	11.0
2,800	2,714	10,350	+0.4	15.5	10.9

**Coefficient of Thermal Expansion:** 2.79x10<sup>-6</sup> in/in/°F

ABRASION LOSS After 2000°F: <10 cc ABRASION LOSS After 2500°F: <7 cc

**HOT MOR @2500°F (Orton):** 1,375 psi

PACKAGING: 1500 lb. Bags, 2 per Pallet (3000 lbs.)

2000 lb. Bags, 2 per Pallet (4000 lbs.)

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The data presented represents typical average results obtained by testing under ASTM or other acceptable procedures as required. They are subject to normal variations and should not be used for specification purposes.

<sup>\*\*</sup> High pressure, high production field gunite units may produce better results