

## **TECHNICAL DATA SHEET**

**JET CAST NC 6059 AL** is a high alumina, silicon carbide no cement castable. **JET CAST NC 6059 AL** resists aluminum penetration and alkali attack. Other features include, low porosity, high strengths and excellent resistance to oxide build-up, thermal shock and abrasion.

**JET CAST NC 6059 AL** is recommended for molten aluminum contact and high wear areas such as ramps and belly bands. An excellent choice for special shapes for aluminum applications. This material can be installed by vibration casting, pumping or shotcreting.

SERVICE TEMPERATURE: 2500°F
MATERIAL REQUIRED FOR ESTIMATING: 172 lbs./ft³
STORAGE LIFE: 1 year
BINDER ADDITION: 10 - 11%

## TYPICAL CHEMICAL ANALYSIS (Calcined Basis)

| $Al_2O_3$ | SiO <sub>2</sub> | TiO <sub>2</sub> | CaO | SiC |
|-----------|------------------|------------------|-----|-----|
| 78        | 8 – 9            | 2 – 3            | 0.2 | 7   |

## TYPICAL PHYSICAL PROPERTIES (Shotcreted )

| Prefired to<br>°F | Modulus of Rupture, psi | Cold Crushing<br>Strength, psi | Linear<br>Change % | Abrasion<br>Loss cc | Thermal<br>Conductivity |
|-------------------|-------------------------|--------------------------------|--------------------|---------------------|-------------------------|
| 250               | 825 – 1,125             | 8,290 – 10,135                 | Nil                |                     | 15.3                    |
| 1500              | 1,500 – 1,744           | 10,400 - 12,700                | 0.0                | 4.9                 | 18.5                    |
| 2500              | 1,275 - 1,950           | >15,000                        | -0.7               | 2.3                 | 19.7                    |

HOT MOR @ 1500°F (ASTM C583): 2,350 psi

POROSITY AFTER 2500°F: 11%

**PACKAGING:** 55 lb. Bags, 72 per Pallet (3,960 lbs.)

1500 lb. bulk bags, 2 per pallet (3,000 lbs.) 2000 lb. bulk bags, 2 per pallet (4,000 lbs.)

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The data presented represents typical average results obtained by testing under ASTM or other acceptable procedures as required. They are subject to normal variations and should not be used for specification purposes.