



TECHNICAL DATA SHEET

CA 25 LW is a hydraulic setting insulating castable with a service limit of 2500°F. It exhibits low thermal conductivity and good strength. CA 25 LW can be cast or gunned

**SERVICE TEMPERATURE:** 2500°F  
**MATERIAL REQUIRED FOR ESTIMATING:** 65 lbs./ft<sup>3</sup> (cast)  
75-80 lbs./ft<sup>3</sup> (gunned)  
**CASTING WATER:** 36-44%

TYPICAL CHEMICAL ANALYSIS (Calcined Basis)

| Al <sub>2</sub> O <sub>3</sub> | SiO <sub>2</sub> | Fe <sub>2</sub> O <sub>3</sub> | MgO  | CaO | Alkalies |
|--------------------------------|------------------|--------------------------------|------|-----|----------|
| 48                             | 35               | 0.9                            | <0.5 | 11  | <1.5     |

TYPICAL PHYSICAL PROPERTIES (Cast)

| Prefired to °F | Cold Crushing Strength, psi | Linear Change % | "K" Factor Btu/ft <sup>2</sup> /hr/in/°F |
|----------------|-----------------------------|-----------------|--|
| 250            | 667                         | Nil             | 500°F – 1.7                              |
| 1500           | 350                         | -0.7            | 1000°F – 1.9                             |
| 2000           | 330                         | -1.0            | 1500°F – 2.1                             |
| 2400           | 850                         | +1.0            | 2000°F – 2.7                             |

TYPICAL PHYSICAL PROPERTIES (Gunned)

| Prefired to °F | Cold Crushing Strength, psi | Linear Change % |
|----------------|-----------------------------|-----------------|
| 250            | 1,260                       | Nil             |
| 1500           | 920                         | -0.7            |
| 2000           | 690                         | -1.0            |
| 2400           | 1,450                       | +1.0            |

PACKAGING: 50 lb. Bags, 40 per Pallet (2,000 lbs.)

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The data presented represents typical average results obtained by testing under ASTM or other acceptable procedures as required. They are subject to normal variations and should not be used for specification purposes.