

# **RENO AluSHIELD 45 QH**

## TECHNICAL DATA SHEET

**RENO AluSHIELD 45 QH** is a high alumina ultralow cement castable.

#### FEATURES:

- Non-wetting to aluminum
- Excellent hot strength, resistant to abrasion and alkali vapor
- Applications include aluminum furnace walls and transfer troughs

#### **METHOD OF INSTALLATION**

Cast, Pump

| SERVICE TEMPERATURE: | 2800°F |
|----------------------|--------|
| MIXING WATER:        | 6 – 7% |

#### TYPICAL CHEMICAL ANALYSIS (Calcined Basis)

| Al <sub>2</sub> O <sub>3</sub> | SiO <sub>2</sub> | Fe <sub>2</sub> O <sub>3</sub> | TiO <sub>2</sub> | MgO | CaO | Alkalis | Other |
|--------------------------------|------------------|--------------------------------|------------------|-----|-----|---------|-------|
| 45                             | 46               | 0.9                            | 1.7              | 0.1 | 2.1 | 0.7     | 3.2   |

### **TYPICAL PHYSICAL PROPERTIES (Cast)**

| Prefired to<br>°F | Density<br>pcf | Linear Change<br>% | Modulus of<br>Rupture, psi | Cold Crushing<br>Strength, psi | Abrasion Loss<br>cc |
|-------------------|----------------|--------------------|----------------------------|--------------------------------|---------------------|
| 250               | 149            | Nil                | 2,115                      | 9,774                          |                     |
| 1500              | 146            | -0.3               | 2,471                      | 11,269                         | 4.3                 |
| 2000              | 145            | 0.1                | 2,954                      | 14,267                         |                     |
| 2500              | 145            | 0.1                | 3,330                      | 14,450                         |                     |

#### **TYPICAL PHYSICAL PROPERTIES (Pumped)**

| Prefired to<br>°F | Density<br>pcf | Linear Change<br>% | Modulus of<br>Rupture, psi | Cold Crushing<br>Strength, psi | Abrasion Loss<br>cc |
|-------------------|----------------|--------------------|----------------------------|--------------------------------|---------------------|
| 250               | 148            | Nil                | 2,012                      | 9,328                          |                     |
| 1500              | 147            | -0.4               | 2,573                      | 8,112                          | 5.8                 |
| 2000              | 143            | -0.2               | 2,956                      | 11,860                         |                     |
| 2500              | 145            | 0.5                | 2,641                      | 13,596                         | 2.7                 |

HOT MODULUS OF RUPTURE: 3,603 psi at 1500°F (Pump)

THERMAL SHOCK (AFTER 2200°F) (ASTM C-1171): 50% MOR Loss (Pump)

17-008

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The data presented represents typical average results obtained by testing under ASTM or other acceptable procedures as required. They are subject to normal variations and should not be used for specification purposes.

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