RENO REFRACTORIES, INC

ElectroShot[™] 1116 SIC

TECHNICAL DATA SHEET

ElectroShot™ 1116 SIC is a high alumina silicon-carbide, no-cement castable design to be installed by the shotcrete process.

- Based on Reno's propriety Electro Chemical bond system featuring a nano fluid electrolyte for ultimate performance.
- Rapid dry out capability while still retaining very low porosity.
- Excellent material for applications in foundries and steel mills with harsh conditions.
- Excellent resistance to iron, slag, thermal shock and oxidation.
- Recommended for use in blast furnace troughs and skimmer blocks, tilting runners, cupola wells, troughs, and tap-hole blocks.
- Excellent refractory for large blast furnace troughs where slag resistance at high temperatures is paramount.

Service Temperature:	3000°F
Electrolyte Type:	E11
Addition Quantity:	4.0-4.5% (wt.)
Wt. Required for Estimating:	182 lb/ft ³
Storage Life:	6 months

TYPICAL CHEMICAL ANALYSIS (Calcined Basis)

AI_2O_3	SiO ₂	TiO ₂	SiC + C
76.1	6.5	1.4	16

TYPICAL PHYSICAL PROPERTIES shotcrete samples

Prefire Temperature (°F)	Modulus of Rupture (psi)	Cold Crushing Strength (psi)	Density (pcf)	Porosity (%)	Linear Change (%)	Permeability (mDarcys)	Thermal K (Btu/ft2/in/hr)	Surface Area (m2/g)
250	907	2,406	180.8	13.2	0.08	1.60	23.2	2.40
750	871	3,446	180.5	15.8	-0.29	1.73	22.8	2.89
1000	812	5,338	180.0	15.6	-0.21	1.96	22.0	3.10
1500	2,217	4,633	182.1	16.1	0.11	2.99	21.6	2.15
2000	4,410	13,826	183.5	12.9	-0.18	7.92	21.1	2.14
2500*	3,265	10,446	182.6	13.9	-0.11	10.95	20.8	3.78
2800*	1,856	13,575	181.1	13.8	-0.04	6.44	20.4	1.33

Thermal Expansion Coefficient: Thermal Shock Loss(after 2000^oF):

Hot MOR at 2500°F: Hot MOR at 2750°F:

Abrasion Loss After 1500°F: Abrasion Loss After 2500°F: 2.83E-6 in/in/ °F (ASTM C832) 15.2% MOR Loss (ASTM C-1171)

1178 psi (ASTM C583 – Orton) 980 psi (ASTM C583 – Orton)

6.0 cc (ASTM C704) 5.9 cc (ASTM C704)

PACKAGING:	55 lb. Bags, 72 per Pallet (3960 lbs.),1500 ll	b. Bags, 2 per Pallet (3000 lbs.),2000 lb. Bags,	2 per Pallet (4000 lbs.)
19-017 A		Revised BP 5/16/2021	pin#194540

The data presented represents typical average results obtained by testing under ASTM or other acceptable procedures as required. They are subject to normal variations and should not be used for specification purposes.