

ElectroPump[™] 1110 SIC

TECHNICAL DATA SHEET

ElectroPump 1110 SIC is a fused alumina based castable with silicon-carbide additives. This product is designed for pump casting into forms.

- Based on Reno's proprietary Electro Chemical bond system featuring an electrolyte for maximum performance.
- A premium product with excellent resistance to molten iron and slag, thermal shock and oxidation.
- Recommended for use in blast furnace troughs, skimmer-blocks, cupola wells, cupola skimmer blocks, troughs, and tap-hole blocks.
- Excellent refractory for holding and pressure-pour furnaces, receiver and discharge spouts, and ductile treatment ladles.
- The lining forms a non-wetting surface that prevents slag buildup.

Service Temperature:	3000°F
Electrolyte Type:	E11
Addition Quantity:	3.75 – 4.25 % by weight
Wt. Required for Estimating:	196 lb/ft ³
Storage Life:	6 months

TYPICAL CHEMICAL ANALYSIS (Calcined Basis)

AI_2O_3	SiO ₂	TiO ₂	SiC + C
80	8	1.7	10

TYPICAL PHYSICAL PROPERTIES

Prefire	Modulus of	Cold Crushing	Density	Porosity	Linear	Permeability	Thermal k	Surface Area
Temperature	Rupture	Strength	(pcf)	(%)	Change	(mDarcys)	(Btu/ft ² /in/hr)	(m²/g)
(°F)	(psi)	(psi)			(%)			
250	662	3,476	196.8	10.3	0.00	0.68	21.8	2.82
750	784	3,059	196.6	11.6	-0.07	1.19	21.5	2.94
1500	1,682	8,327	195.3	12.3	0.04	1.28	21.1	2.46
2000	5,450	14,566	195.8	11.0	-0.04	3.55	21.0	0.36
2500*	4,595	10,911	195.7	10.2	-0.26	3.50	20.8	0.44
2800 [*]	2,263	14,212	195.2	9.2	0.11	3.36	20.5	0.18

* reducing atmosphere

Thermal Expansion Coefficient: Thermal Shock Loss (after 2000°F):

Hot MOR at 2500°F: Hot MOR at 2750°F:

Abrasion Loss After 1500°F: Abrasion Loss After 2500°F: 3.15E-6in/in/ºF (ASTM C832) 39.5% MOR loss (ASTM C-1171)

1193 psi (ASTM C583 – Orton) 972 psi (ASTM C583 – Orton)

1.9 cc (ASTM C704) 2.8 cc (ASTM C704)

PACKAGING: 55 lb. Bags, 72 per Pallet (3960	bs.) 1500 lb. Bags, 2 per Pallet (3000 lbs.) 2000 lb.	Bags, 2 per Pallet (4000 lbs.)
19-106B	Revised BP 5/16/2021	pin#194031

The data presented represents typical average results obtained by testing under ASTM or other acceptable procedures as required. They are subject to normal variations and should not be used for specification purposes.

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