

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Trade name : CRM Patch
Product code : 428900

1.2. Recommended use and restrictions on use

Recommended use : Refractory Applications

1.3. Supplier

Reno Refractories, Inc.
601 Reno Drive
P.O. Box 201
Morris, AL, 35116
United States
T 205-647-0240 - F 205-647-6854
sales@r-ref.com - www.renorefractories.com

1.4. Emergency telephone number

Emergency number : 1-800-262-8200 CHEMTREC

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Corrosive to metals Category 1	May be corrosive to metals
Skin corrosion/irritation Category 1	Causes severe skin burns and eye damage
Serious eye damage/eye irritation Category 1	Causes serious eye damage
Skin sensitization, Category 1	May cause an allergic skin reaction
Carcinogenicity Category 1A	May cause cancer
Specific target organ toxicity (repeated exposure) Category 1	Causes damage to organs through prolonged or repeated exposure

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

May be corrosive to metals
Causes severe skin burns and eye damage
May cause an allergic skin reaction
Causes serious eye damage
May cause cancer
Causes damage to organs through prolonged or repeated exposure

Precautionary statements (GHS US) :

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep only in original container.

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Do not breathe dust/fume/gas/mist/vapors/spray.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Wash hands, forearms and face thoroughly after handling.
Do not eat, drink or smoke when using this product.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/protective clothing/eye protection/face protection.
If swallowed: rinse mouth. Do NOT induce vomiting.
If on skin: Wash with plenty of water.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
If inhaled: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If exposed or concerned: Get medical advice/attention.
Immediately call a poison center or doctor.
Get medical advice/attention if you feel unwell.
Specific treatment (see supplemental first aid instruction on this label).
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
Absorb spillage to prevent material-damage.
Store in corrosive resistant container with a resistant inner liner.
Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Phosphoric acid	CAS-No.: 7664-38-2	6.46 – 8.4	Met. Corr. 1, H290 Acute Tox. 3 (Inhalation:dust,mist), H331 Skin Corr. 1, H314 Eye Dam. 1, H318
Chromium(III) oxide	CAS-No.: 1308-38-9	3 – 7	Skin Irrit. 2, H315 Eye Irrit. 2B, H320 Skin Sens. 1, H317
Crystalline silica	CAS-No.: 14808-60-7	≤ 2.84	Carc. 1A, H350 STOT RE 1, H372
Titanium dioxide	CAS-No.: 13463-67-7	0.03 – 0.35	Carc. 2, H351

Full text of hazard classes and H-statements : see section 16

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SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general	: Call a physician immediately.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam.
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5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire	: Toxic fumes may be released.
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5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures	: Only qualified personnel equipped with suitable protective equipment may intervene. Do not breathe dust/fume/gas/mist/vapors/spray.
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6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
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6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up	: Mechanically recover the product. Notify authorities if product enters sewers or public waters.
Other information	: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Take all necessary technical measures to avoid or minimize the release of the product on the workplace. Limit quantities of product at the minimum necessary for handling and limit the number of exposed workers. Provide local exhaust or general room ventilation. Wear personal protective equipment. Floors, walls and other surfaces in the hazard area must be cleaned regularly. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.
- Hygiene measures : Separate working clothes from town clothes. Launder separately. Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in corrosive resistant container with a resistant inner liner. Keep only in original container. Store in a well-ventilated place. Keep cool.
- Incompatible materials : Metals.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

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No additional information available

Chromium(III) oxide (1308-38-9)

No additional information available

Titanium dioxide (13463-67-7)

USA - ACGIH - Occupational Exposure Limits

Local name	Titanium dioxide
ACGIH OEL TWA	0.2 mg/m ³ (Respirable fraction) 2.5 mg/m ³ (Respirable fraction)
Remark (ACGIH)	TLV® Basis: LRT irr; pneumoconiosis. Notations: A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans)
Regulatory reference	ACGIH 2023

USA - OSHA - Occupational Exposure Limits

Local name	Titanium dioxide (Total dust)
OSHA PEL (TWA) [1]	15 mg/m ³
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

Crystalline silica (14808-60-7)

USA - ACGIH - Occupational Exposure Limits

Local name	Silica crystalline - quartz
ACGIH OEL TWA	0.025 mg/m ³ (Respirable fraction)
Remark (ACGIH)	TLV® Basis: Pulm fibrosis; lung cancer. Notations: A2 (Suspected Human Carcinogen)
Regulatory reference	ACGIH 2023

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Crystalline silica (14808-60-7)	
USA - OSHA - Occupational Exposure Limits	
Local name	Quartz (Respirable) (Silica: Crystalline)
Remark (OSHA)	Table Z-3. For OSHA PEL (TWA): Use formulas: $(250 / (\%SiO_2+5))$ for mppcf and $(10 \text{ mg/m}^3 / (\%SiO_2+2))$ for mg/m3. CAS No. source: eCFR Table Z-1.
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-3 Mineral Dusts

Phosphoric acid (7664-38-2)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Phosphoric acid
ACGIH OEL TWA	1 mg/m ³
ACGIH OEL STEL	3 mg/m ³
Remark (ACGIH)	TLV® Basis: URT, eye, & skin irr
Regulatory reference	ACGIH 2023

USA - OSHA - Occupational Exposure Limits	
Local name	Phosphoric acid
OSHA PEL (TWA) [1]	1 mg/m ³
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:
Protective gloves
Eye protection:
Safety glasses
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
[In case of inadequate ventilation] wear respiratory protection.

Personal protective equipment symbol(s):



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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Color	: Green
Odor	: Almost odorless
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: Not applicable
Boiling point	: No data available
Flash point	: Not applicable
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Non flammable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: Not applicable
Decomposition temperature	: No data available
Viscosity, kinematic	: Not applicable
Viscosity, dynamic	: No data available
Explosion limits	: Not applicable
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

metals.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Chromium(III) oxide (1308-38-9)

LD50 oral rat	> 5000 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 14 day(s))
LC50 Inhalation - Rat	> 5.41 mg/l air (OECD 403: Acute Inhalation Toxicity, 4 h, Rat, Male / female, Experimental value, Inhalation (aerosol), 14 day(s))

Titanium dioxide (13463-67-7)

LD50 oral rat	> 2000 mg/kg body weight (OECD 401: Acute Oral Toxicity, Rat, Male / female, Experimental value, Oral, 14 day(s))
LC50 Inhalation - Rat	> 5.09 mg/l (OECD 403: Acute Inhalation Toxicity, 4 h, Rat, Male, Experimental value, Inhalation (dust), 14 day(s))

Phosphoric acid (7664-38-2)

LD50 oral rat	2600 mg/kg body weight (Equivalent or similar to OECD 423, Rat, Female, Experimental value, 10 % aqueous solution, Oral, 7 day(s))
LD50 dermal rabbit	2740 mg/kg body weight (Rabbit, Experimental value, Skin)
LC50 Inhalation - Rat	0.96 mg/l (Equivalent or similar to OECD 403, 4 h, Rat, Male, Read-across, Converted value, Inhalation, 14 day(s))
ATE US (oral)	2600 mg/kg body weight
ATE US (dermal)	2740 mg/kg body weight
ATE US (vapors)	0.96 mg/l/4h
ATE US (dust, mist)	0.96 mg/l/4h

Skin corrosion/irritation : Causes severe skin burns.

Chromium(III) oxide (1308-38-9)

pH	No data available in the literature
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Titanium dioxide (13463-67-7)

pH	7 (aqueous suspension, 10 %)
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Crystalline silica (14808-60-7)

pH	6 – 7
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Phosphoric acid (7664-38-2)

pH	1.5
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Serious eye damage/irritation : Causes serious eye damage.

Chromium(III) oxide (1308-38-9)

pH	No data available in the literature
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Titanium dioxide (13463-67-7)

pH	7 (aqueous suspension, 10 %)
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Crystalline silica (14808-60-7)	
pH	6 – 7
Phosphoric acid (7664-38-2)	
pH	1.5
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: May cause cancer.
Titanium dioxide (13463-67-7)	
IARC group	2B - Possibly carcinogenic to humans
Crystalline silica (14808-60-7)	
IARC group	1 - Carcinogenic to humans
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Causes damage to organs through prolonged or repeated exposure.
Crystalline silica (14808-60-7)	
STOT-repeated exposure	Causes damage to organs through prolonged or repeated exposure.
Aspiration hazard	: Not classified
Viscosity, kinematic	: Not applicable
Chromium(III) oxide (1308-38-9)	
Viscosity, kinematic	Not applicable (solid)
Titanium dioxide (13463-67-7)	
Viscosity, kinematic	Not applicable
Crystalline silica (14808-60-7)	
Viscosity, kinematic	Not applicable (solid)
Phosphoric acid (7664-38-2)	
Viscosity, kinematic	Not applicable (solid)
Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Before neutralisation, the product may represent a danger to aquatic organisms.

Chromium(III) oxide (1308-38-9)	
LC50 - Fish [1]	> 10000 mg/l (ISO 7346-1, 96 h, Danio rerio, Static system, Fresh water, Experimental value, GLP)
Titanium dioxide (13463-67-7)	
LC50 - Fish [1]	> 300 mg/l (Danio rerio, Fresh water, Literature study, Nominal concentration)
EC50 - Crustacea [1]	> 100 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect)

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Phosphoric acid (7664-38-2)	
LC50 - Fish [1]	75.1 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oryzias latipes, Static system, Fresh water, Experimental value, Lethal)
EC50 - Crustacea [1]	> 100 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect)
EC50 72h - Algae [1]	> 100 mg/l (EU Method C.3, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, Growth rate)

12.2. Persistence and degradability

Chromium(III) oxide (1308-38-9)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

Titanium dioxide (13463-67-7)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

Crystalline silica (14808-60-7)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

Phosphoric acid (7664-38-2)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

12.3. Bioaccumulative potential

Chromium(III) oxide (1308-38-9)	
Bioaccumulative potential	Not bioaccumulative.

Titanium dioxide (13463-67-7)	
Bioaccumulative potential	Not bioaccumulative.

Crystalline silica (14808-60-7)	
Bioaccumulative potential	Bioaccumulation: not applicable.

Phosphoric acid (7664-38-2)	
Bioaccumulative potential	Not bioaccumulative.

12.4. Mobility in soil

Chromium(III) oxide (1308-38-9)	
Surface tension	No data available in the literature

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Chromium(III) oxide (1308-38-9)	
Ecology - soil	Adsorbs into the soil.
Titanium dioxide (13463-67-7)	
Surface tension	No data available in the literature
Ecology - soil	Low potential for mobility in soil.
Crystalline silica (14808-60-7)	
Ecology - soil	No (test)data on mobility of the substance available.
Phosphoric acid (7664-38-2)	
Surface tension	Not applicable (solid)
Ecology - soil	No (test)data on mobility of the substance available.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

14.1. UN number

Not regulated for transport

14.2. UN proper shipping name

Proper Shipping Name (DOT) : Not applicable
Proper Shipping Name (TDG) : Not applicable
Proper Shipping Name (IMDG) : Not applicable
Proper Shipping Name (IATA) : Not applicable

14.3. Transport hazard class(es)

DOT
Transport hazard class(es) (DOT) : Not applicable

TDG
Transport hazard class(es) (TDG) : Not applicable

IMDG
Transport hazard class(es) (IMDG) : Not applicable

IATA
Transport hazard class(es) (IATA) : Not applicable

14.4. Packing group

Packing group (DOT) : Not applicable

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Packing group (TDG) : Not applicable
Packing group (IMDG) : Not applicable
Packing group (IATA) : Not applicable

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Special precautions for user

DOT
No data available

TDG
No data available

IMDG
No data available

IATA
No data available

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Phosphoric acid (7664-38-2)

CERCLA RQ	5000 lb
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15.2. International regulations

CANADA

Chromium(III) oxide (1308-38-9)

Listed on the Canadian DSL (Domestic Substances List)

Titanium dioxide (13463-67-7)

Listed on the Canadian DSL (Domestic Substances List)

Crystalline silica (14808-60-7)

Listed on the Canadian DSL (Domestic Substances List)

Phosphoric acid (7664-38-2)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

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National regulations

Titanium dioxide (13463-67-7)

Listed on IARC (International Agency for Research on Cancer)

Crystalline silica (14808-60-7)

Listed on IARC (International Agency for Research on Cancer)

15.3. US State regulations

Component	State or local regulations
Chromium(III) oxide(1308-38-9)	U.S. - New Jersey - Right to Know Hazardous Substance List
Titanium dioxide(13463-67-7)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Crystalline silica(14808-60-7)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List
Phosphoric acid(7664-38-2)	U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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Revision date : 7/13/2023

Full text of H-phrases	
H290	May be corrosive to metals
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H320	Causes eye irritation
H331	Toxic if inhaled
H350	May cause cancer
H351	Suspected of causing cancer
H372	Causes damage to organs through prolonged or repeated exposure

Reno Safety Data Sheet (SDS),USA

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