RENO AluSHIELD 80 QH

TECHNICAL DATA SHEET

RENO AluSHIELD 80 QH is a high alumina ultralow cement castable for aluminum contact applications.

FEATURES:

- High strength and abrasion resistance
- Excellent thermal cycle resistance
- Excellent non-wetting properties when exposed to molten aluminum
- Good alkali resistance
- Low porosity reduces molten metal penetration and reaction by molten metal
- Applications include aluminum furnaces and troughs.

METHOD OF INSTALLATION

• Cast/Pump/Shotcrete

SERVICE TEMPERATURE: 2500°F **MATERIAL REQUIRED FOR ESTIMATING:** 173 lbs./ft³

MIXING WATER: 4.5-5.0% (Casting)

5.0-6.0% (Pumping)

TYPICAL CHEMICAL ANALYSIS (Calcined Basis)

| Al ₂ O ₃ | SiO ₂ | Fe ₂ O ₃ | TiO ₂ | MgO | CaO | Alkalies | Other |
|--------------------------------|------------------|--------------------------------|------------------|-----|-----|----------|-------|
| 80 | 13 | 1 | 2 | 0.1 | 0.8 | 0.3 | 2-3 |

TYPICAL PHYSICAL PROPERTIES (Cast)

| Prefired to °F | Density pcf | Linear Change % | Modulus of Rupture, psi | Cold Crushing Strength, psi | "K" Factor Btu*in/hr*ft ^{2*} °F | | | |
|-------------------|----------------|--------------------|----------------------------|--------------------------------|---|--|--|--|
| 250 | 174 | Nil | 1,750 | 7,400 | 12.46 | | | |
| 1500 | 173 | -0.1 | 3,350 | >15,000 | 13.72 | | | |
| 2000 | 172 | -0.3 | 3,400 | >15,000 | 14.24 | | | |
| 2500 | 171 | -0.1 | 3,150 | >15,000 | 14.80 | | | |

TYPICAL PHYSICAL PROPERTIES (Pump)

| | · · · · · · · · · · · · · · · · · · · | | | | | | | |
|-------------------|---------------------------------------|---------------|--------------------|----------------------------|--------------------------------|--|--|--|
| Prefired to °F | Density pcf | Porosity % | Linear Change % | Modulus of Rupture, psi | Cold Crushing Strength, psi | | | |
| 250 | 169 | 18.85 | Nil | 1,765 | 7,950 | | | |
| 1500 | 168 | 16.46 | -0.3 | 3,300 | 14,315 | | | |
| 2000 | 167 | 16.70 | -0.1 | 3,890 | 14,610 | | | |

HOT MODULUS OF RUPTURE @ 1500°F: 2727 psi (Cast)

THERMAL CYCLE LOSS: 15%

ABRASION LOSS AFTER 1500°F: <5 cc (Cast) <5 cc (Pump)

CUP TEST: Excellent

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The data presented represents typical average results obtained by testing under ASTM or other acceptable procedures as required. They are subject to normal variations and should not be used for specification purposes.

